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ſ	DECLARATION FOR UTILITY OR	Attorney Docket Number							
١	DESIGN	First Named Invento	r						
ı	PATENT APPLICATION (37 CFR 1.63)	COMPL	COMPLETE IF KNOWN						
		Application Number							
	Declaration Declaration	Filing Date							
	Submitted OR Submitted after Initial	Art Unit							
-	with Initial Filing (surcharge (37 CFR 1.16 (e)) required)	Examiner Name							
Γ	As the below named inventor, I hereby declare that:								
I	My residence, mailing address, and citizenship are as stated below next to my name. I believe I am the original and first inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled:								
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77									
iner iner Ine	Multi-Axes Tool Compensation 3D and 5-axis real-time interactive tool compensation inside the CNC machine tool controller.								
Said i									
, žineni									
iii Sinil									
No.	(Title of the	(Title of the Invention)							
Street	the specification of which								
n itum	is offerhad bounts								
	is attached hereto								
Sue?	OR								
Jaien	was filed on (MM/DD/YYYY)	as United States A	pplication Number	r or PCT International					
ı									
ı	Application Number and was amend	(if applicable).							
۱									
	hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.								
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for applications, material information which became available between the filing date of the prior application and the national international filing date of the continuation-in-part application.									
	I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or pla breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the Units States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or pla breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority claimed.								
	Prior Foreign Application Number(s) Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached? YES NO					
ŀ									
L	Additional foreign application numbers are listed on a supp	lemental priority data sheet	PTO/SB/02B attac	hed hereto:					

[Page 1 of 2]

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DECLARATION — Utility or Design Patent Application

Direct all correspondence to: Customer Number or Bar Code Label OR Correspondence address below								
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.								
NAME OF SOLE OR FIRST INVENTOR	1 : [A petition h	as be	en filed for this unsig	ned inventor			
Given Name Gary John (first and middle [if any])			Family Name Corey or Surname					
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City		State	ZIP		Country			
NAME OF SECOND INVENTOR:		A petition has	s been	filed for this unsigne				
Given Name (first and middle [if any])		I I	Family Name or Surname					
Inventor's Signature					Date			
Residence: City		State		Country	Citizenship			
Mailing Address								
City		State	_	ZIP	Country			
Additional inventors are being named on the	sur		nal Inve	entor(s) sheet(s) PTO/SB/				